

PRODUCT SPECIFICATION CATALOG

Specialized in Paper and Pulpboard Products



PAPERBOARD SPECIALTIES

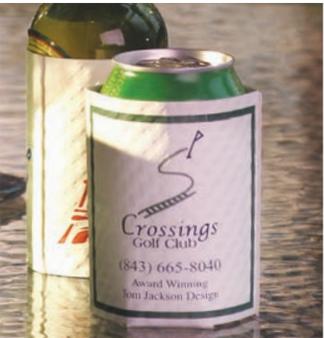


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Classification Key

Hospitality/Hotel	H	Institutional/Hospitals	I
Restaurant	R	Coffee/Beverage	C
Advertising	A	Bars/Night Clubs	B
Other	O	Gas Station/Convenient Store	G

Unprinted Stancaps

Paper glassware covers.

Item No.	Millimeter Size	Single Carton Pack	Minimum Order	Single Carton Weight (lbs)	Quantity	Price
S450U0/0	45	3,000	15,000	9		
S480U0/0	48	3,000	15,000	10		
S510U0/0	51*	2,000	10,000	8		
S525U0/0	52.5*	2,000	10,000	9		
S535U0/0	53.5*	2,000	12,500	9		
S540U0/0	54*	2,000	10,000	7		
S545U0/0	54.5*	2,000	10,000	9		
S550U0/0	55	2,000	10,000	9		
S555U0/0	55.5*	2,000	10,000	9		
S560U0/0	56	2,000	10,000	9		
S565U0/0	56.5*	2,000	10,000	9		
S575U0/0	57.5	2,000	10,000	9		
S580U0/0	58	2,000	10,000	8		
S585U0/0	58.5	2,000	10,000	8		
S600U0/0	60	1,800	9,000	8		
S620U0/0	62	1,800	9,000	8		
S635U0/0	63.5	1,600	8,000	7		
S640U0/0	64	1,500	7,500	7		
S650U0/0	65	1,500	7,500	7		
S660U0/0	66	1,500	7,500	7		
S670U0/0	67	1,400	7,000	8		
S675U0/0	67.5	1,500	7,500	7		
S680U0/0	68	1,200	6,000	8		
S690U0/0	69	1,500	7,500	8		
S695U0/0	69.5	1,500	7,500	8		
S700U0/0	70	1,500	7,500	8		
S715U0/0	71.5	1,500	7,500	8		
S720U0/0	72	1,000	5,000	7		
S730U0/0	73	1,000	5,000	7		
S735U0/0	73.5	1,200	6,000	8		
S750U0/0	75	1,000	5,000	7		
S755U0/0	75.5	1,000	5,000	7		
S760U0/0	76	1,000	5,000	7		
S780U0/0	78	1,000	5,000	6		
S790U0/0	79	900	4,500	7		
S820U0/0	82	900	4,500	8		
S825U0/0	82.5	800	4,000	8		
S840U0/0	84	700	3,500	8		
S855U0/0	85.5	700	3,500	8		
S875U0/0	87.5	700	3,500	8		
S890U0/0	89	700	3,500	8		
S920U0/0	92	600	3,000	7		
S940U0/0	94	600	3,000	7		
S950U0/0	95	600	3,000	8		
S975U0/0	97.5	600	3,000	8		
S100U0/0	100	600	3,000	8		
S109U0/0	109	500	2,500	8		
S117U0/0	117	400	2,000	7		



Markets

Hotels, Restaurants,
Catering, Institutional
Meeting Places

Specs

Minimum: 5 cases
Material: Uncoated

Single Carton

Case Cube: 1.13
Single Carton
Dimensions:
12½" X 12½" X 12½"

Overseas Shipping

2 Single Cartons
packed into one
Master Carton.

Master Carton:

Case Cube: 2.54
Carton Weight: 27 lbs.

Lead Time

4 days

* Case packs have
changed to 2,000

Printed Stancaps

Paper glassware covers.

Millimeter Size	Single Carton Pack	Minimum Order	Single Carton Weight (lbs)	Colors	Quantity Break	Price
45	3,000	21,000	9			
48	3,000	21,000	10			
51*	2,000	20,000	8			
52.5*	2,000	20,000	9			
53.5*	2,000	20,000	9			
54*	2,000	20,000	7			
54.5*	2,000	20,000	9			
55	2,000	20,000	9			
55.5*	2,000	20,000	9			
56	2,000	20,000	9			
56.5*	2,000	20,000	9			
57.5	2,000	20,000	9			
58	2,000	20,000	8			
58.5	2,000	20,000	8			
60	1,800	21,600	8			
62	1,800	21,600	8			
63.5	1,600	20,800	7			
64	1,500	21,000	7			
65	1,500	21,000	7			
66	1,500	21,000	7			
67	1,400	21,000	8			
67.5	1,500	21,000	7			
68	1,200	20,400	8			
69	1,500	21,000	8			
69.5	1,500	21,000	8			
70	1,500	21,000	8			
71.5	1,500	21,000	8			
72	1,000	20,000	7			
73	1,000	20,000	7			
73.5	1,200	20,400	8			
75	1,000	20,000	7			
75.5	1,000	20,000	7			
76	1,000	20,000	7			
78	1,000	20,000	6			
79	900	20,700	7			
82	900	20,700	8			
82.5	800	20,000	8			
84	700	20,300	8			
85.5	700	20,300	8			
87.5	700	20,300	8			
89	700	20,300	8			
92	600	20,400	7			
94	600	20,400	7			
95	600	20,400	8			
97.5	600	20,400	8			
100	600	20,400	8			
109	500	20,000	8			
117	400	20,000	7			



Markets

Hotels, Restaurants,
Catering, Meeting Places
Institutional

Artwork Specs

Colors: 1-8 Total
Two Sided
Spot or Process Colors
Coated or Uncoated

Additional Services

Waxed Outer Coating
Pin Holes
Straw Holes
Notches

Single Carton

Case Cube: 1.13
Single Carton Dimensions:
12½" X 12½" X 12½"

Overseas Shipping

2 Single Cartons
packed into one
Master Carton.

Master Carton:

Case Cube: 2.54
Carton Weight: 27 lbs.

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

* Case packs have
changed to 2,000

Stock Printed Stancaps

Paper glassware covers. Various Property Designs.

Design	Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Ramada	67.5	1,500	7,500	7	1.13		
Holiday Inn	82	900	4,500	8	1.13		
Holiday Inn Express	82	900	4,500	8	1.13		
Holiday Inn Select	82	900	4,500	8	1.13		
Crowne Plaza	82	900	4,500	8	1.13		
Sheraton	82	900	4,500	8	1.13		



Markets

Hotels, Restaurants, Meeting Places Catering

Specs

Material: Coated & Uncoated

Lead Time

2-4 weeks

Stock Printed Snapcaps

Paper glassware snap covers.

Design	Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Radisson	67.5	1,000	5,000	5	1.13		
Radisson	75	800	4,000	5	1.13		
Radisson	82	700	3,500	5	1.13		



Markets

Hotels

Specs

Material: Uncoated

Lead Time

2-4 weeks

Custom Printed Snapcaps

Paper glassware snap covers.

Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
67.5	1,000	20,000	5	1.13			
75	800	20,000	5	1.13			
82	700	20,300	5	1.13			



Markets

Hotels, Restaurants, Meeting Places Catering

Artwork Specs

Colors: 1-8 Total
Two Sided
Material: Uncoated

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Stock Unprinted Snapcaps

Paper glassware snap covers.

Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
67.5	1,000	5,000	5	1.13		
75	800	4,000	5	1.13		
82	700	3,500	5	1.13		



Markets

Hotels, Restaurants, Catering, Meeting Places

Specs

Material: Uncoated

Lead Time

2 weeks

Coffee Hottle Covers

Paper hottle covers.

Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
54.5	2,000	10,000	9	1.13		



Markets

Hotels, Restaurants, Catering, Meeting Places

Specs

Uncoated - Stock design

Lead Time

2 weeks

* Case packs has changed to 2,000

Generic Design Coaster

Various paper coaster designs.

Material	Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Budgetboard	3 3/8"	Round	10,000	10,000	27	1.4		
Budgetboard	3 3/8"	Square	10,000	10,000	33	1.4		
Cellulose	3 3/8"	Round	10,000	10,000	30	3.5		
Cellulose	3 3/8"	Square	10,000	10,000	34	3.5		
35 Pt. Natural	3 1/2"	Round	5,000	10,000	40	1.8		
35 Pt. Natural	3 1/2"	Square	5,000	10,000	54	1.8		
45 Pt. Natural	3 1/2"	Round	4,000	12,000	37	1.8		
45 Pt. Natural	3 1/2"	Square	4,000	12,000	46	1.8		



Markets

Bars, Night Clubs, Restaurants, Lounges
Hotels, Catering
Meeting Places, Advertising

Artwork Specs

Colors: 1

Lead Time

2 weeks

Cellulose Coaster

Multi-ply tissue paper coaster with wax backing.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 ³ / ₈ "	Round	10,000	10,000	28	3.5			
3 ³ / ₈ "	Square	10,000	10,000	34	3.5			
4"	Round	2,000	10,200	12	.9			
4"	Square	2,000	10,200	15	.9			
3 ¹ / ₄ " x 3 ⁵ / ₁₆ "	Octagon	5,000	10,000	13	1.8			
3 ¹ / ₂ " X 3 ¹ / ₂ "	Octagon	5,000	10,000	10	1.8			
4" x 4"	Octagon	1,600	11,200	15	.9			
5"	Round	1,500	10,500	10	.7			



Markets

Hotels, Restaurants, Meeting Places, Lounges Catering, Advertising

Artwork Specs

Colors 1-4 One Sided
Avoid close registration, bleeds & excessive ink.
Straight and Scalloped

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Signed waiver required for straight edge.

Classic Cellulose Coaster

Linen-like paper coaster made of multiply tissue with budgetboard backing.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 ³ / ₈ "	Round	5,000	10,000	34	3.5			
3 ³ / ₈ "	Square	5,000	10,000	38	3.5			
4"	Round	1,600	11,200	12	.9			
4"	Square	1,600	11,200	15	.9			
3 ¹ / ₄ " x 3 ⁵ / ₁₆ "	Octagon	5,000	10,000	16	1.8			
3 ¹ / ₂ " X 3 ¹ / ₂ "	Octagon	5,000	10,000	13	1.8			
4" x 4"	Octagon	1,600	11,200	14	.9			
5"	Round	800	10,400	8	.7			



Markets

Hotels, Restaurants, Meeting Places, Lounges Catering, Advertising

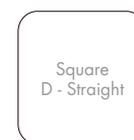
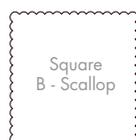
Artwork Specs

Colors 1-4 One Sided
Avoid close registration, bleeds & excessive ink.
Straight and Scalloped

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

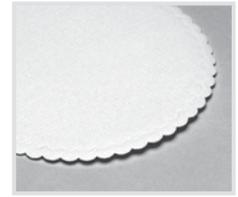
Signed waiver required for straight edge.



Non-Woven Coaster

Linen-like paper coaster with or without wax backing used for drinks or food displays.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 ³ / ₈ "	Round	5,000	10,000	25	3.6			
3 ³ / ₈ "	Square	5,000	10,000	24	3.6			
4"	Round	1,600	11,200	10	.9			
4"	Square	1,600	11,200	12	.9			
7 ¹ / ₄ " X 3 ³ / ₄ "	Rectangle	1,000	10,000	4	.9			
5"	Round	1,000	10,000	8	.7			



Markets

Hotels, Lounges, Meeting Places, Catering, Advertising

Artwork Specs

Colors: 1-4 One Sided
Avoid close registration, bleeds & excessive ink.
Straight and Scalloped

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Signed waiver required for straight edge.

Non-Woven Wax Non-Woven Coaster

Two sided non-woven linen-like paper coaster with wax inside.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
4"	Round	1,000	10,000	25	.82			
4"	Square	1,000	10,000	28	.82			



Markets

Hotels, Lounges, Meeting Places, Catering, Advertising

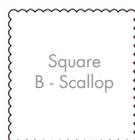
Artwork Specs

Colors: 1-4 One Sided
Avoid close registration, bleeds & excessive ink.
Straight and Scalloped

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Signed waiver required for straight edge.



40 Pt. Pulpboard Coaster

Absorbent white beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3½"	Round	5,000	10,000	38	1.8			
3½"	Square	5,000	10,000	40	1.8			
4"	Round	2,000	10,000	20	.9			
4"	Square	2,000	10,000	25	.9			
3" X 4"	Oval	2,500	10,000	11	.9			
3½" X 3½"	Oval	5,000	10,000	42	1.8			
3½" X 3½"	Octagon	5,000	10,000	45	1.8			
4" X 4"	Octagon	2,000	10,000	25	.9			
3¾" X 3⅛"	Hexagon	5,000	10,000	45	1.8			
5"	Round	1,000	10,000	12	.7			



Markets

Bars, Night Clubs,
Restaurants, Lounges
Hospitality, Catering
Meeting Places,
Brewpubs, Advertising

Artwork Specs

Colors: 1-4 Two sided

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

60 Pt. Pulpboard Coaster

Absorbent white beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 ½"	Round	3,500	10,500	38	1.8			
3 ½"	Square	3,500	10,500	40	1.8			
4"	Round	1,400	11,200	16	.9			
4"	Square	1,400	11,200	20	.9			
3" X 4"	Oval	1,500	10,500	16	.9			
3½" X 3½"	Oval	3,500	10,500	42	1.8			
3½" X 3½"	Octagon	3,500	10,500	44	1.8			
4" X 4"	Octagon	1,400	11,200	20	1.8			
3¾" X 3⅛"	Hexagon	3,500	10,500	42	1.8			
5"	Round	1,000	10,000	22	.7			



Markets

Bars, Night Clubs,
Restaurants, Lounges
Hospitality, Catering
Meeting Places,
Brewpubs, Advertising

Artwork Specs

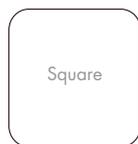
Colors: 1-4 Two sided

Lead Time

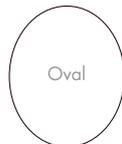
Repeat: 4 weeks
Initial: 4-6 weeks



Round



Square



Oval



Octagon



Hexagon

Under minimum order is available.

Please call for specs and details for offset printed coasters.

80 Pt. and 110 Pt. pulpboard coasters available.

35 Pt. Pulpboard Coaster

Absorbent natural beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 1/2"	Round	5,000	10,000	40	1.8			
3 1/2"	Square	5,000	10,000	54	1.8			
4"	Round	2,000	10,000	21	.9			
4"	Square	2,000	10,000	24	.9			
3" X 4"	Oval	2,500	10,000	10	1.8			
3 1/2" X 3 1/2"	Oval	5,000	10,000	27	1.8			
3 1/2" X 3 1/2"	Octagon	5,000	10,000	29	1.8			
4" X 4"	Octagon	2,000	10,000	12	.9			
3 7/16" X 3 1/8"	Hexagon	5,000	10,000	29	1.8			
5"	Round	1,000	10,000	18	.7			



Markets

Bars, Night Clubs,
Restaurants, Lounges
Hospitality, Catering
Meeting Places,
Brewpubs, Advertising

Artwork Specs

Colors: 1-4 Two sided

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

45 Pt. Pulpboard Coaster

Absorbent natural beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 1/2"	Round	4,000	12,000	40	1.8			
3 1/2"	Square	4,000	12,000	46	1.8			
4"	Round	1,800	10,800	22	.9			
4"	Square	1,800	10,800	25	.9			
3" X 4"	Oval	2,000	10,000	10	.9			
3 1/2" X 3 1/2"	Oval	4,000	12,000	40	1.8			
3 1/2" X 3 1/2"	Octagon	4,000	12,000	42	1.8			
4" X 4"	Octagon	1,800	10,800	14	.9			
3 7/16" X 3 1/8"	Hexagon	4,000	12,000	40	1.8			
5"	Round	800	10,400	20	.7			



Markets

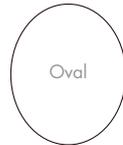
Bars, Night Clubs,
Restaurants, Lounges
Hospitality, Catering
Meeting Places,
Brewpubs, Advertising

Artwork Specs

Colors: 1-4 Two sided

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

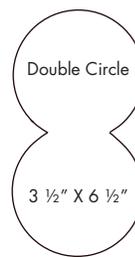
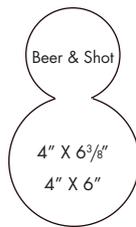
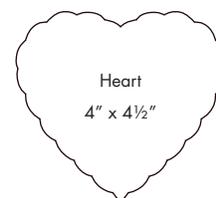
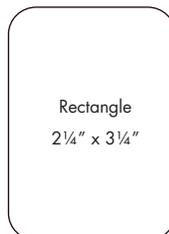
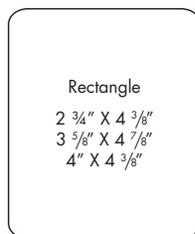
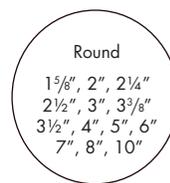
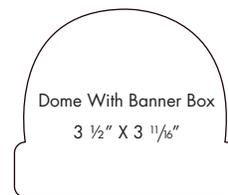
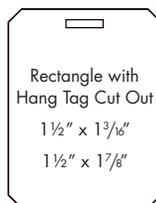
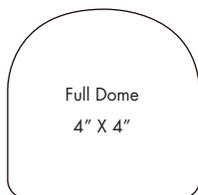


Under minimum order is available.
Please call for specs and details for offset printed coasters.
80 Pt. and 110 Pt. pulpboard coasters available.

Additional Special Shapes

Pulpboard Coaster

Other sizes and shapes are available



Soaker Pads

Absorbent Linen-like Non-Woven or Budgetboard with wax backing table protectors.



Material	Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
Budgetboard Wax backing	7" X 7" Square	1,000	5,000	17	.72			
Non-Woven Sofette	7" x 3 3/4" Rectangle	1,000	10,000	4	.9			
Non-Woven Sofette	7" X 7" Square	600	4,800	9.5	.72			

Markets

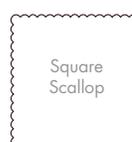
Restaurants, Catering,
Lounges, Hotels,
Meeting Places

Artwork Specs

Colors: 1-4 One Sided

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks



Budgetboard Select Coaster

Upscale paperboard Coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 1/2"	Round	4,000	12,000	17	.9			
3 1/2"	Square	4,000	12,000	19	.9			
4"	Round	3,600	10,800	22	.9			
4"	Square	3,600	10,800	24	.9			



Markets

Hotels, Restaurants, Lounges
Meeting Places, Catering

Artwork Specs

Colors: 1-8 Total
Two Sided
Spot or Process colors
Straight edge only

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Budgetboard and Budgetboard with Wax Backing Coaster

Paperboard Coaster

Size	Shape	Carton Pack Reg / Waxed	Weight (lbs) Reg / Waxed	Case Cube	Colors	Wax Yes / No	Quantity	Price
3 3/8"	Round	10,000 / 10,000	27 / 34	1.4				
3 3/8"	Square	10,000 / 10,000	33 / 42	1.4				
4"	Round	5,000 / 4,000	18 / 22	.9				
4"	Square	5,000 / 4,000	22 / 27	.9				
5"	Round	2,500 / 2,000	15 / 16	.7				



Markets

Hotels, Restaurants, Lounges
Meeting Places, Catering

Artwork Specs

Colors: 1-4
Reg: Up to 4 colors on front
and one color on back
Wax: One sided

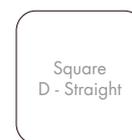
Available in Vanilla
Scalloped and Straight
Avoid close registration

Minimum:

10,000

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks



Napkin Bands

Broadcasts printed logo and ensures proper hygienic protection.

Size	Carton Pack	Minimum Order*	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
1 1/2" X 4 1/4"	20,000	20,000	18	.49			
1 1/2" X 5"	20,000	20,000	20	.69			
1 1/2" X 6"	20,000	20,000	22	.99			
1 1/2" X 7"	20,000	20,000	24	.99			



Markets

Restaurants, Catering, Meeting Places, Hospitality

Artwork Specs

Colors: 1-4 One Sided
Spot or Process colors
Regular or glossy
Other sizes available

Stock Colors:

Hunter Green, Burgundy, White

*Minimum Order:

1 color: 20,000
2-4 colors: 60,000

Lead Time

2- 4 weeks

Ramekin Covers

Wax paper covers for food protection.

Size	Available Edges	Inner Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
2"	Straight	3,000	12,000	3			
2 1/4"	Straight	3,000	12,000	3			
2 1/2"	Straight	3,000	12,000	3			
2 1/2"	Straight With Tab	3,000	12,000	3			
3"	Straight	3,000	12,000	3			
3"	Scalloped	3,000	12,000	3			
3 3/8"	Straight	3,000	12,000	3			
3 3/8"	Scalloped	3,000	12,000	3			
3 1/2"	Straight	3,000	12,000	3			



Markets

Restaurants, Catering, Hotels, Meeting Places

Artwork Specs

Colors: 1-2 One Sided

Packaging

Inner cartons are packed into master cartons for shipment efficiency.

Plain Unprinted

Minimum: 6,000

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks



Stancaddy

Sanitary, disposable paper toothbrush holder.

Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
White	1,000	10,000	18			

Stock Design Available



Markets

Hospitality

Artwork Specs

Colors: 1-4

Lead Time

Repeat: 4 weeks

Initial: 4-6 weeks

Upscale Paper Liners

Liners fit most waste baskets; may also be used to line trays and other products.

Size	Shape	Edge	Colors	Quantity	Price
4½" X 6¼"	Rectangle	Straight			
5" X 7½"	Rectangle	Straight			
5½"	Round	Scalloped			
5¾"	Round	Scalloped			
5⅜" x 6¾"	Oval	Straight			
6¼" x 8⅞"	Oval	Straight			
6¼" x 9"	Oval	Straight			
6¾"	Round	Straight			
6¾" x 9½"	Oval	Straight			
6" x 9"	Oval	Straight			
7¼"	Round	Straight			
7" x 9½"	Oval	Scalloped			
7" x 9½"	Oval	Straight			
7" x 9½"	Rectangle	Straight			



Markets

Restaurants, Hospitality, Lounges, Meeting Places

Artwork Specs

Colors: 1-4 colors

One Sided

Product Information

Case pack: 2,000

Weight: 12.5 lbs/cs

Minimum Order:

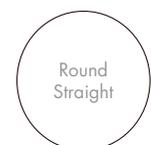
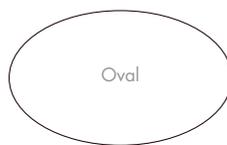
Unprinted: 10,000

Custom: 30,000

Lead Time

Repeat: 4 weeks

Initial: 4-6 weeks



Cone Pal

Ice Cream Cone Protectors. Promotional or Advertising.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
4 1/8"	Round	4,000	4,000	22	1.13			
4 1/2"	Round	4,000	4,000	22	1.13			



Markets

Ice Cream, Advertising

Artwork Specs

Colors 1-8 One Sided
Spot or Process Colors

Carton Dispensers

8 dispensers per case
500 Cone Pals per dispenser

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Bobèche

Candle Drip Protectors. Protects hands from hot wax and candle flames.

Size	Die Cut for Candle	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3"	5/16"	10,000	30,000	22	1.32			
3"	3/16"	10,000	30,000	22	1.32			
3"	1/2"	10,000	30,000	22	1.32			



Markets

Churches, Advertising

Artwork Specs

Colors 1-4 One Sided

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Stancups

Container for arts and crafts.

Size	Type	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
56 mm	Bulk	1000	10,000	9	1.13			
56 mm	Retail	1050	10,500	9	1.13			



Markets

Schools, Recreation Centers, Churches

Artwork

Stock or custom print designs available

Retail Pack:

75/Sleeve

Lead Time

2-4 weeks

Draft Sleeves

Broadcasts printed message on every drink. Reduce or eliminate need for custom glass.

Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
Natural Board	1,000	50,000	23			
White Board	1,000	50,000	23			



Markets

Restaurants, Advertising, Night Clubs, Bars, Events

Artwork Specs

Colors: 1-4

Lead Time

4-6 weeks

Chill Wrappers

Beverage insulator keeps canned and bottled beverages cooler.

Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
Natural Board	1,000	50,000	28			
White Board	1,000	50,000	25			



Markets

Restaurants, Advertising, Night Clubs, Bars, Events

Artwork Specs

Colors: 1-4

Lead Time

4-6 weeks

Beverage Buddies

Hot and cold beverage carriers.

Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
96 oz	25	50,000	12	2.68			
1 gal	25	50,000	13	2.68			
3 gal	10	50,000	22	1.95			



Markets

Restaurants, Deli, Coffee Shops

Artwork Specs

Colors: 1-4

Minimum Stock Design:

1 case

Lead Time

Stock Design: 4 days
Custom: 4-6 weeks

Custom Java Jackets

Coffee and tea cup insulators offer more secure handling.

Board Type	Board Color	Cup Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
Standard	White	8/10 oz.	1,300	52,000	21	1.3			
Standard	Natural	8/10 oz..	1,300	52,000	21	1.3			
Standard	White	12/24 oz	1,300	52,000	21	1.3			
Standard	Natural	12/24 oz.	1,300	52,000	21	1.3			
Premium Clay Coated	White	8/10 oz.	1,300	52,000	21	1.3			
Premium Clay Coated	White	12/24 oz.	1,300	52,000	21	1.3			



Markets

Coffee Shops,
Restaurants,
Gas Stations

Colors:

Standard: 1-3
Premium: Process Colors

Lead Time

4-8 weeks

Stock Design Java Jackets

Coffee and tea cup insulators offer more secure handling.

Board Type	Board Color	Cup Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Standard	White	12/24 oz.	1,200	1,200	20	1.3		
Standard	Natural	12/24 oz.	1,200	1,200	20	1.3		



Markets

Coffee Shops,
Restaurants,
Gas Stations

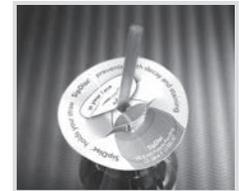
Lead Time

4 days

Sipdiscs/Sipsecure

Secures straw fall thru and float out. Promotes oral hygiene and safer driving habits.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
3"	Round	4,000	12,000	17			



Markets

Dentist Offices, Bars,
Restaurants

Artwork Specs

Colors: 1-4
Spot or Process Colors
Sides: 1 sided

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Coaster Skirt or Carafe Marker

Coaster skirts and carafe markers emphasize brand recognition or identify the content of a container.

Size	Die Cut for Stem	Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
2 3/4"	3/4"	Cellulose	10,000	10,000	30	1.66			
3 3/8"	9/16"	Cellulose	10,000	10,000	30	1.66			
3 3/8"	3/4"	Cellulose	10,000	10,000	30	1.66			
3 3/8"	1"	Cellulose	10,000	10,000	30	1.66			
2 3/4"	3/4"	Budgetboard	10,000	10,000	27	1.32			
3 3/8"	9/16"	Budgetboard	10,000	10,000	27	1.32			
3 3/8"	3/4"	Budgetboard	10,000	10,000	27	1.32			
3 3/8"	1"	Budgetboard	10,000	10,000	27	1.32			



Markets

Restaurants, Advertising Bars, Lounges

Artwork Specs

Colors: 1-4
Avoid close registration

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Coaster Boots and Stem Slippers

Wine and Champaign coaster boots and slippers emphasize brand recognition.

Material	Size	Type	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
Budgetboard	4"	Boot	4,000	12,000	17	.82			
Non-Woven Sofette	4"	Slippers	1,000	10,000	11	.82			



Markets

Restaurants, Advertising Bars, Lounges

Artwork Specs

Colors: 1-4 One Sided
Avoid close registration, bleeds & excessive ink

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Wine Tags

Upscale Budgetboard wine and cocktail identifying tags.

Size	Die Cut for Stem	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
2 3/4"	3/4"	10,000	10,000	27	1.32			



Markets

Restaurants, Advertising, Wine Tasting

Artwork Specs

Colors: 1-4
Avoid close registration
Stock Design Available

Lead Time

Repeat: 4 weeks
Initial: 4-6 weeks

Conditions of Sale

MINIMUM ORDER

- Minimum quantities vary depending on item.
- Under minimum orders are available and will be priced accordingly.
- All orders are subjects to a 10% over or under run.

SIZING STANCAPS

- Please use our Stancap sizing kit to choose the correct size Stancaps. Glossy Stancap orders require submission of glassware to ensure correct sizing.
- Stancap sizing by anyone other than Stancap is the responsibility of the purchaser.
- Please send a sample of your glassware when ordering the following: Glossy Stancaps, Snapcaps, Stancaps for mugs or cups
- Please reference our die lines, shapes and sizes for all other products. Call for additional information.

LEAD TIMES

- Lead times vary depending on item.
- Rush orders are available and will be charged accordingly.

PACKING AND SHIPPING

- Quantities per carton and actual weights vary depending on item purchased.
- Special packaging is available and will be charged accordingly.
- Some items are double packed to insure safe shipping or to reduce shipping costs. Please see notations enclosed or call for additional information.
- All prices based on a single shipment to a single location unless otherwise noted.
- Split shipments are available at additional cost.
- The customer is responsible for sort & segregate charges, call for delivery & driver assistance charges.

EXCESSIVE INK COVERAGE

- A waiver form must be signed by the customer prior to the production of Cellulose, Non-Woven Sofette Coasters and Ramekin Covers whenever the custom design has excessive ink coverage. The customer must understand the item's absorbency reduction, ink odor and possible curling due to this process.

STRAIGHT EDGE CELLULOSE, NON WOVEN (SOFETTE), & BUDGETBOARD WITH WAX BACKING

- Require a waiver form to be signed by the customer prior to production.

TERMS

- Net 15 Days upon credit approval
- FOB Mill
- Cash in Advance depends on credit approval
- Past due accounts will be assessed the highest legal penalty

Artwork Specification Sheet

Please follow these artwork requirements in order to maintain quality standards and produce high quality products.

FILE DELIVERY

- CD, DVD or Upload via FTP (call for details)

ACCEPTABLE FILE TYPES

- Adobe Photoshop (for 4 color process only); Adobe Illustrator (Please export Corel Draw files as Illustrator files; Adobe InDesign; Freehand; Quark Xpress
- Vector EPS and vector PDF files are accepted. Files must be saved from the original vector program in which they were created.
- All files must contain the appropriate file format suffix (example: .eps, .tif, .jpg, .ai, .psd)
- Please compress large files prior to attachment utilizing software such as Stuffit or ZIP.
- You may download these compression softwares from the internet.

ADDITIONAL INFORMATION - ELECTRONIC FILES

- Both MAC and PC platform files are accepted.
- E-mail attachments should be kept to a maximum of 2mb/mail.
- Please indicate what type of file you are sending.

OFFSET PRINTING FOR CLOSE REGISTRATION AND 4 COLOR PROCESS

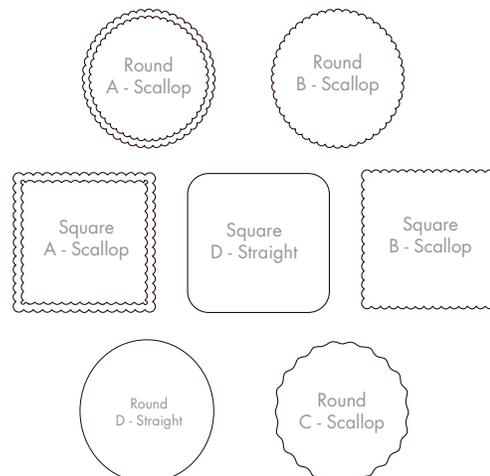
- Four color process will be printed using cyan, magenta, yellow and black.
- Uncoated PMS colors must be provided for solid colors printing with close registration.
- Digital files only.

LETTERPRESS FOR SPOT COLOR PRINTING

- Provide Uncoated PMS colors
- Digital files are accepted. Please provide vector files (such as EPS, PDF, Adobe Illustrator files, etc.)
- Low resolution raster files are not accepted.
- Fonts must be converted to curves/paths/outlines.
- Artwork must be designed to print 1/4" beyond die cut for bleeds.
- Spreads should be 1/32".
- Avoid heavy ink coverage and overprinting (wet trapping provides unpredictable results)
- Colors have a movement tolerance depending on the material. No close registration.
- No fine screens or halftones (see offset for fine screens)
- Screens will be printed at a minimum of 65 line screens and a maximum of 85 lines
- Camera ready, color separated artwork is accepted. Film negatives (right read emulsion up) and slicks are accepted but will incur an additional charge

MAXIMUM SIZE RESTRICTIONS FOR LETTERPRESS PRINTING

Coaster Size	Edge	Max. Art Size
3 ³ / ₈ " Round	A	2 ³ / ₄ " Diameter
3 ³ / ₈ " Round	B	2 ¹⁵ / ₁₆ " Diameter
3 ¹ / ₂ " Round	D	3 ¹ / ₈ " Diameter
4" Round	A	3 ⁵ / ₁₆ " Diameter
4" Round	B, C, D	3 ⁵ / ₈ " Diameter
5" Round	A	4 ¹ / ₄ " Diameter
5" Round	D	4 ⁵ / ₈ " Diameter
3 ³ / ₈ " Square	A	2 ³ / ₄ " (Left and Right)
3 ³ / ₈ " Square	B, D	2 ⁷ / ₈ " (Left and Right)
3 ¹ / ₂ " Square	D	3 ¹ / ₈ " (Left and Right)
4" Square	C, D	3 ¹ / ₂ " (Left and Right)



Terms of Sale

All orders are subject to acceptance of Sonoco.

Prices quoted on orders for all products cover packing in our standard size cartons or boxes. Prices will be quoted for special packaging.

Our prices are quoted for immediate acceptance and are subject to change without notice. Orders will be billed at the prices in effect at the time of the shipment.

Sonoco guarantees its products against defects in material or workmanship, and any merchandise for which credit is to be claimed must be reported to us as considered defective within 90 days from date of shipment.

All materials utilized in the production of Sonoco products and the manufacturer of these products are designed to perform the function for which they are produced. When Sonoco's products are incorporated into other assemblies, the customer is responsible for performing his own qualification tests for proper selection and use of these products.

Sonoco's liability extends only to replacement or credit for materials or products produced, sold or distributed by Sonoco and deemed to be defective after notification as listed above and inspected by Sonoco. No other warranty, guarantee or liability is express or implied except as detailed in writing and signed by an executive officer of Sonoco.

The bill of lading attached to our invoice indicates that the shipment has been delivered in first-class condition to the transportation company and that they are responsible for any loss or damage in transit.

In as much as damage of this sort is beyond our control and is the responsibility of the carrier, we ask you to instruct your receiving clerk either not to accept such damaged cartons, or to note on the transportation company's delivery receipt the number of damaged cartons and the extent of the damage.

In the event of concealed damage, i.e. not apparent from the outside appearance of the carton, the carrier must be required, within 15 days from the date of delivery, to conduct an inspection of such damage.

The carrier's inspection report is an integral part of all claims and is a major factor to the carrier in determining whether or not a particular claim will be honored. The foregoing procedure is necessary in that if the supplies themselves are unusable due to the carrier damaged, it is necessary for you to file a claim with the carrier for the amount of the damaged supplies.

All such claims must be substantiated by one or more of the following: 1) The signed delivery receipt bearing the notation as to the damaged. 2) The carrier's inspection report 3) Proof that the carrier was notified of concealed damage within 15 days after the shipment was delivered.

We, as a company, through our Customer Service Department, will be glad to render any assistance possible to help you bring such a claim to a satisfactory conclusion with the carrier. We cannot, however, accept responsibility or accept for credit, supplies damaged in this manner.

Shipments are to be made in accordance with our estimate as stated on our acknowledgment or as instructed by the purchaser.

If request for change on printed items does not reach the factory prior to production, purchaser agrees to accept any products made in accordance with the original instructions. On unprinted items, a request for change must reach the factory at least two days prior to estimated shipping date.

If by reason of unavoidable accident, act of God, fire, strikes, lockouts or other labor interferences, riots, insurrection, war or any other cause beyond the reasonable power of control of seller, Sonoco shall be prevented from receiving any merchandise at our factory in quantities sufficient to normally produce customers' orders or if our plant or the production therefrom shall at any time be commandeered by the United States Government, or devoted or applied to governmental use at governmental request, or we shall be unable to obtain raw materials because of governmental regulation or priorities, Sonoco may thereupon or at any time thereafter, either cancel any order in whole or in part as to the undelivered portion thereof or suspend deliveries on any order whole or in part.

No verbal agreements or understandings other than those appearing herein are authorized and therefore will not be binding or valid.

In the event of collection of past due accounts through collection agencies or legal means, the customer agrees to pay all court costs, collection agency fees and attorney fees incurred as well as interest on the principal at 24% per annum from date of invoice (or highest percentage allowed by law).

Placement of orders with Sonoco acknowledges acceptance of the Terms of Sale, Returned Goods and Condition of Sale.

Returned Goods Policy

- Authorization for return must be obtained prior to shipment to Sonoco Paperboard Specialties
- Division and must be shipped prepaid.
- Unprinted or stock printed Stancap products returned for credit must be returned within 90 days of invoice date. Items over 90 days old are not acceptable for credit.
- All Stancap orders returned for credit are subject to our inspection and acceptance as to re-saleability.
- Custom printed orders are not returnable.
- Unprinted or stock printed Stancap products being returned for credit must be in undamaged original cartons.
- Open, broken, wet or crushed cartons of unprinted or stock printed coasters cannot be returned for credit.
- Special sizes, other than the standard listed sizes on our price list, are custom manufactured and are not returnable for credit.
- All unprinted or stock printed Stancap products returned for credit and accepted for return by Sonoco are subject to a 10% fee or \$7.00 per single carton (whichever is greater) repackaging and handling charge. Master cartons are charged at \$14.00 per carton.

Additional Services

May incur additional charges

Plates

Press Proofs

Discounts

Press Interruption

Color Matching Custom Colors

Split Shipments

Special Packaging

Under Minimum Orders

Restocking and Handling



Complete Product Line / ChillWrapper™ / Java Jacket® / Draft Sleeve® / Ramekin Covers / Tea Pot Holders / Trash Can Liners
 Snapcaps / Stancaddy™ / Cellulose Coasters / Classic Cellulose / Pulpboard Coasters / Non-Woven Sofette Coasters / Cone Pal™
 Budgetboard Coasters / Napkin Bands / Sipdisc™ / Stem Glass Slippers / Wine Tags / Retail Packs / Candle Drip Protector
 Coffee Hottle Covers / Carafe Cover / Stancup® / Stancaps®

Paperboard Specialties
 Stancap / Rixie Products
 3150 Clinton Court
 Norcross, GA 30071

toll-free: 800/264-7494
 phone: 770/476-9088
 fax: 770/476-0765
www.sonocospecialties.com